

# Purchase Order Receipt Listing

Friday, July 08, 2016 1:30:58 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO32783 Receipt Dates from 7/8/2016 to 7/8/2016 All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO32783	10		M7075T6B6.000X0.2 f		6/27/2016	7/8/2016	12.0000	\$13.87	0.0000	0	\$166.45
CAD	No		50 7075-T6 BAR 6.000" f X 0.250" m135187		12.0000	PLOU01		\$166.45	0.0000	0	
	11		M7075T6B0.375X6.0 f		6/30/2016	7/8/2016	12.0000	\$17.23	0.0000	0	\$206.71
	No		00 7075-T6 Plate 0.375" f X 6.000", QQ-A 250/12 m135187		12.0000	PLOU01		\$206.71	0.0000	0	
	12		71401-45		6/27/2016	7/8/2016	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m135187		1.0000	PLOU01		\$0.00	0.0000	0	

Total Received Quantity:  
 Total Qty to Inspect (PO U/M):  
 Total Reject Quantity:  
 Total Receipt Value:  
 Total Balance Due Quantity:

25.0000  
 0.0000  
 0.0000  
 \$373.17  
 0.0000

SC

702

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 999249  
Ship Date 08Jul16 at 14:13 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-943566- 1 Your PO # 32783  
ALUMINUM PLATE 7075-T651  
.375" THICK X 6.0000" X 144.0000"

Heat Number Tag No  
170413B9 548828

Quantity PCS Wt LBS  
6.00 SFT 1 33

MTR

2) Our Order PEC-943566- 2 Your PO # 32783  
ALUMINUM PLATE 7075-T651  
.250" THICK X 6.0000" X 144.5000"

Heat Number Tag No  
173778B2 548945

Quantity PCS Wt LBS  
6.02 SFT 1 22

MTR

TOTAL:

Tags PCS LBS  
2 2 55

Heat Number  
173778B2

\*\*\* Chemical Analysis \*\*\*

ADD ON TO 941579 SUR-CHARGE ADDED \*\*\*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

Spd 6-7-8

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Antlan AUS

# B I L L O F L A D I N G

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 999249  
 Ship Date 08Jul16 at 14:13 From PFW  
 Probill  
 Via VIM DELIVERY  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE

Ship To: ( 1)  
 DART AEROSPACE

# B I L L O F L A D I N G

TOTAL 2 BDLS GW. 115 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
 CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
 \*\*\*\* TEL. 800-926-2600 \*\*\*\*  
 \*\*\*\*\*  
 \* WE STOCK STAINLESS STEEL \*  
 \* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
 \*\*\*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*  
 \*\*\*\*\*  
 \*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00  
 SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*  
 \*\*\*POUR VOS BESOINS D'ACIER INOXYDABLE,  
 \*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.  
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651  
 .250" THICK X 6.0000" X 144.5000"  
 PART NO.

PO/Rel 32783

We certify that this is a true copy of the report  
 furnished by the producer of the metal, or data  
 resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-999249-002

29Jun16

Signed by: 

Pg 1/2

**KAISER**  
**ALUMINUM**  
 FABRICATED PRODUCTS

Kaiser Aluminum  
 Trentwood Works  
 Spokane, WA 99215-5108  
 (800) 367-2586

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 5400298279-70		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR00983-48.5		PRODUCT DESCRIPTION: Sawed Plate
KAISER ORDER NUMBER: 1212608	LINE ITEM: 7	SHIP DATE: 05/05/2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 3198 LB	QUANTITY: 18 PCS EST.	S/L NUMBER: 2060112	GAUGE: 0.2500 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN
SHIP TO:  COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US			SOLD TO:  COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHD 2000394: LOT 17377832: 18 pieces

### Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ABIM B 209/Rev14 CMMP 025/RevU

Test Code: 1512

### Test Results:

LOT: 17377832 CAST: 189 DROP: 22 INGOT: 2

Melted in USA  
 (ASTM B8/B557)  
 (EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	85.1 : 87.1 (587 : 601)	75.9 : 78.2 (523 : 539)	9.6 : 12.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.05	0.16	1.5	0.02	2.6	0.20	5.8	0.03	0.01	0.02	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4417566  
 Kaiser Order Number: 1212608  
 Line Item: 7

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404612701

CstAr

CstOr 276237

Wgt.: 22 LB

Date 06/23/2016



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651  
.250" THICK X 6.0000" X 144.5000"  
PART NO.

PO/Rel 32783

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-999249-002

29Jun16

Signed by: 

Pg 2/2

**KAISER**  
**ALUMINUM**  
FABRICATED PRODUCTS

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

#### CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all materials shipped under this order: \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. \* was melted in the United States of America or a qualifying country per DFARS 223.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. \* has been thermally processed in compliance with AMS 2772, where applicable. \* is mercury free, within the limits of detection of ASTM E1215 (1ppm). \* is in compliance with RoHS 2, European Union Directive 2011/65/EU. \* is in compliance with European Chemical Agency, ZCH, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. \* is free of weld repair. \* meets the reporting requirements of EUI0204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.

JAMES HENENWAY, LABORATORIES SUPERVISOR



Page 2 of 2

Plant Serial: 4417566  
Kaiser Order Number: 1212608  
Line Item: 7

From: ThyssenKrupp Materials NA

Cust: THYSSENKRUPP MATERIALS CA LTD

Del.: 2404612701

CstAr

CstOr 276237

Wgt.: 22 LB

Date 06/23/2016



# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CUSTOMER PO NUMBER: 5400290046-20		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR00984-48.5		PRODUCT DESCRIPTION: Sawed Plate
KAISER ORDER NUMBER: 1208897	LINE ITEM: 2	SHIP DATE: 04/13/2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 814 LB	QUANTITY: 3 PCS EST.	B/L NUMBER: 2059705	GAUGE: 0.3750 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN
SHIP TO:  COPPER & BRASS SALES 5 STERLING DRIVE WALLINGFORD, CT 06492 US			SOLD TO:  COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1992597: LOT 170413B9: 3 pieces

### Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev14 CMMP 025/RevU

Test Code: 1512

### Test Results:

DAS  
14  
9-89

16/07/09

LOT: 170413B9 CAST: 179 DROP: 30 INGOT: 5

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	84.5 : 85.4 (583 : 589)	74.5 : 76.3 (514 : 526)	12.9 : 13.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.18	1.4	0.03	2.4	0.19	5.7	0.03	0.01	0.01	TOT 0.06

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4414769  
Kaiser Order Number: 1208897  
Line Item: 2

# **KAISER**

## **ALUMINUM**

### **FABRICATED PRODUCTS**

*Best in Class*

## **CERTIFIED TEST REPORT**

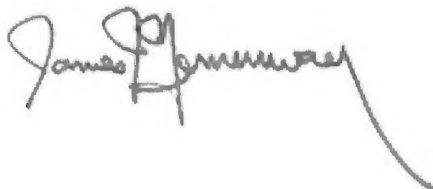
<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

### **CERTIFICATION**

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order: \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. \* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. \* has been thermally processed in compliance with AMS 2772, where applicable. \* is mercury free, within the limits of detection of ASTM E1215 (<1ppm). \* is in compliance with RoHS 2, European Union Directive 2011/65/EU. \* is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. \* is free of weld repair. \* meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4414769  
Kaiser Order Number: 1208897  
Line Item: 2



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL 117075T6 B.375X6.006  
DATE 1/6/07/09

PO / BATCH NO 32783/135187

MATERIAL CERT REQD yes  
QUANTITY RECEIVED 12'  
QUANTITY INSPECTED 12'  
QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 375X6.006  
THICKNESS RECEIVED 377X6.006  
SHEET SIZE ORDERED \_\_\_\_\_  
SHEET SIZE RECEIVED \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT REF # TO LINK CERT	Y	N	
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK  
RECORD RESULTS BELOW

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

*testers located in the Quality Office*

**ENGINEERING SIGNOFF (if required)**

**QC 18 INSPECTION**

INSPECTED BY DAS  
DATE 1/6/07/09

SIGNED OFF BY \_\_\_\_\_  
DATE \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL M70ZSTL6BL00X.250  
 DATE 16/07/09

PO / BATCH NO 32783/135787

MATERIAL CERT REC'D yes  
 QUANTITY RECEIVED 12  
 QUANTITY INSPECTED 12  
 QUANTITY REJECTED \_\_\_\_\_

THICKNESS ORDERED 6.00X.250  
 THICKNESS RECEIVED 6.00X.247  
 SHEET SIZE ORDERED \_\_\_\_\_  
 SHEET SIZE RECEIVED \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK				
RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY <u>14</u>	SIGNED OFF BY _____		
DATE <u>16/07/09</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO32783

Purchase Order Date 6/21/2016

PO Print Date 6/21/2016

Page Number 1 of 6

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

JUN 21 2016

E-MAILED

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.500	303 Round Bar 0.500"	6/27/2016 Yes 6/27/2016		48.00 f	\$1.81	\$86.84

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$86.84

2	M303R0.750	303 Round Bar 0.750"	6/27/2016 Yes 6/27/2016		84.00 f	\$2.76	\$232.24
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$232.24

PO Instructions: no: PEC ST-940447, PEC ST-940895

Note:

6/21/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO32783**

Purchase Order Date 6/21/2016

PO Print Date 6/21/2016

Page Number 2 of 6

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444

**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

3 M6061T6B0.750X01.500 ✓ 6061-T6 Bar .750 X 1.50 ✓ 6/27/2016  
Yes  
6/27/2016

12.00 ✓ \$3.00 ✓ \$36.00  
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$36.00

4 M6061T6B00750X00.125 ✓ 6061-T6 Bar .750 x .125 ✓ 6/27/2016  
Yes  
6/27/2016

12.00 ✓ \$3.75 ✓ \$45.00  
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**Line Total:** \$45.00

5 M6061T6B1.500X02.500 ✓ 6061-T6 Bar 1.50 x 2.50 ✓ 6/27/2016  
Yes  
6/27/2016

12.00 ✓ \$9.94 ✓ \$119.25  
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

**PO Instructions:** no: PEC ST-940447, PEC ST-940895

**Note:**

6/21/2016

SP 16-6-27



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO32783

Purchase Order Date 6/21/2016

PO Print Date 6/21/2016

Page Number 3 of 6

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Line Total: \$119.25

6 M6061T6B2.500X03.500 6061-T6 Bar 2.50 x 3.50 6/27/2016  
Yes  
6/27/2016

12.00 ✓  
f \$23.06 \$276.75

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$276.75

7 M6061T6B3.500X8.000 6061-T6 Aluminum Bar 3.500" X 8.000" (cut to 4.75" +.030"/-.000 From bar only not plate) 6/27/2016 FN  
Yes  
6/27/2016

12.00 ✓  
f 10 F: \$36.00 \$432.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221  
NOTE: 15 PCS CUT AT 8" LONG

Line Total: \$432.00

PO Instructions: no: PEC ST-940447, PEC ST-940895

Note:

6/21/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO32783

Purchase Order Date 6/21/2016

PO Print Date 6/21/2016

Page Number 4 of 6

## Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

8 M6061T6R0.750 6061-T6 Round Bar .750" 6/27/2016  
Yes  
6/27/2016

12.00 f \$3.79 \$45.42

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$45.42

9 M6061T6R3.500 6061 RD bar 3.50 6/27/2016  
Yes  
6/27/2016

12.00 f \$25.50 \$306.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$306.00

10 M7075T6B6.000X0.250 7075-T6 BAR 6.000" X  
0.250" 6/27/2016  
Yes  
6/27/2016

12.00 f \$17.92 \$215.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
RER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

PO Instructions: no: PEC ST-940447, PEC ST-940895

Note:

6/21/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO32783**

Purchase Order Date 6/21/2016

PO Print Date 6/21/2016

Page Number 5 of 6

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

11	M7075T6B0.375X6.000	7075-T6 Plate 0.375" X 6.000", QQ-A 250/12	6/30/2016	FN	12.00	Line Total:	\$215.00
		Yes	6/30/2016	f		\$22.25	\$267.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

12	71401-45	PROCUREMENT QUALITY CLAUSES	6/27/2016		1.00	Line Total:	\$267.00
		No	6/27/2016			\$0.00	\$0.00

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

SP/6-7-8

PO Instructions: no: PEC ST-940447, PEC ST-940895

Note:

6/21/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO32783**

Purchase Order Date 6/21/2016

PO Print Date 6/21/2016

Page Number 6 of 6

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total:

\$0.00

PO Total:

\$2,061.50

PO Instructions: no: PEC ST-940447, PEC ST-940895

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 6/21/2016